



Tuning pendant groups of polythiophene on carbon nanotubes for vapour classification



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ABSTRACT

Poly(3-alkoxythiophene) (PT) with varying ratios of triethylamine and 1-methyl imidazole pendant groups and horizontally aligned single walled carbon nanotubes (SWCNT) are utilized in this study for volatile organic compounds (VOCs) classification. PTs with five different ratios of pendant groups are incorporated with SWCNT and are evaluated as chemiresistor arrays for analysis of VOCs such as ethanol, acetone, toluene, chloroform, isoprene and ethylene. Varying PT pendant groups yielded differential SWCNT current responses attributed to their chemical affinities for the VOCs tested. Principal component analysis (PCA) for vapour classification illustrated that the vapour responses are separable, thus, highlighting vapour discrimination ability of SWCNT with controlled ratios of PT pendant groups. The proposed methodology is a facile VOC classification approach for two main reasons; (i) PT could easily be modified with various pendant groups containing appropriate moieties for preferential interaction with various VOCs and (ii) increasing the number of PTs with appropriate pendant group modifications would provide additional inputs to PCA thereby enabling capturing and assaying of a wide range of VOCs.

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1. Introduction

Volatile organic compounds (VOC) assaying is vital for environmental as well as health safety [1]. VOCs are harmful at elevated concentrations as they cause diseases such as asthma, cancer, emphysema. Hence, there is a need to fabricate VOC monitoring systems with high sensitivity for maintaining a non-hazardous environment. Several VOC assays have been reported based on electrochemical [2], fluorescence [3–5], colorimetric [6–8], mechanical [9] and electrical [10,11] platforms. Among these methodologies, electronic detection minimizes multi-step assay procedures and the use of cumbersome instrumentation. In particular, a chemiresistor, wherein an electronic output is perceived as a change in channel conductance upon binding with a target analyte, offers a facile platform for real time monitoring of

VOC [12–14]. Metal oxide semiconductors are most commonly reported materials as chemiresistor due to their good sensitivity, however, the applications of these materials have been limited by high power consumption and poor selectivity [15]. The use of 1D materials such as single walled carbon nanotubes (SWCNTs) as transducers in chemiresistors has gained significant attention due to their high surface to volume ratio, low power consumption and excellent electronic properties [16–21]. Several efforts have been made to modify the SWCNT surface using different functionalization approaches [22–28] for enhancing selectivity by elevating/suppressing the sensor response to a particular VOC, while simultaneously masking/un-masking the interaction with interfering VOCs. In this context, polymer materials including conjugated polymers (CP) have been also incorporated with SWCNT [15,29]. Additionally, their terminal groups could be modified appropriately for inducing specific interaction with VOCs owing to their unique chemical structure, thereby enabling specific detection of target VOCs.

In this work, we demonstrate a VOC sensor array system comprising of SWCNT incorporated with poly(3-alkoxythiophene) (PT) modifiers for vapour classification. Horizontally aligned SWCNTs on

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quartz substrates synthesized using a chemical vapour deposition (CVD) process are fabricated into chemiresistors upon incorporation of PT with pendant groups such as triethylamine and 1-methyl imidazole in varying stoichiometric ratios. Polymer backbone made of thiophene rings has the tendency to stack on SWCNT surface via π - π interactions. The pendant groups of PT were designed to maximize interaction with target VOCs. The hydrophobic moieties of pendant groups, for instance, triethylamine possess the tendency to interact with hydrophobic VOCs, whereas, the positively charged and relatively less hydrophobic 1-methyl imidazole possess affinity for hydrophilic VOCs. As a consequence, the pendant groups would enable fine tuning of the response to polar and nonpolar VOCs. Moreover, selective response to structurally similar VOCs, for instance, ethylene and isoprene, could be achieved by varying the number of triethylamine and 1-methyl imidazole groups on PT incorporated with SWCNT.

PT with five different pendant groups are incorporated with SWCNT for assay of aliphatic/aromatic VOCs such as ethanol, acetone, toluene, chloroform, isoprene and ethylene. The obtained sensor responses were then collectively analyzed using a principal component analysis (PCA) algorithm. PCA results illustrated that the sensor responses were separable, enabling differentiation of VOCs tested. The proposed methodology therefore yields a facile platform for selective detection of VOC. Furthermore, increasing the number of PT appropriate pendant group modifications would enable capturing and assaying of a wide range of VOCs.

2. Materials and methods

2.1. Growth of horizontally aligned single-walled SWCNTs and chemiresistor fabrication

Quartz substrates were annealed and sonicated for 5 min in acetone, isopropyl alcohol and deionized (DI) water. 10 mM iron catalyst solution in ethanol was applied uniformly on the annealed quartz substrates using a custom made dip pen and loaded into a 1-inch quartz tube of a CVD system. The temperature of the furnace was ramped up to 960 °C, under a flow of 120 sccm argon (Ar) and 30 sccm hydrogen (H₂). Subsequently, Ar and H₂ flow were reduced to 6 sccm and 4 sccm, respectively, and the carbon feedstock (ethanol) was introduced by bubbling 20 sccm Ar through ethanol for synthesis of horizontally aligned SWCNTs on quartz substrates. The quartz substrates containing the as-grown SWCNTs were then deposited with Cr/Au (2/50 nm) electrodes, spaced 100 μ m apart.

2.2. Synthesis of PT with varying pendant groups

All the reagents and solvents for synthesis were obtained from Sigma–Aldrich and used without further purification. In brief, PT1 and PT2 were synthesized by oxidative polymerization of their corresponding monomers, T1 and T2, respectively. PT3, PT4 and PT5 were synthesized by mixing monomers T1 and T2 in varying stoichiometric ratios followed by oxidative polymerization. The synthesis and NMR characterization of the synthesized polymers (Fig. 1) have been reported previously [30].

2.3. Incorporation of PT with as-fabricated SWCNT

PT with varying pendant groups (PT1, PT2, PT3, PT4 and PT5) was immobilized on SWCNT in order to test their responses for different VOCs. A 10 μ L droplet of each PT (PT1 to PT5), at 300 μ M (as-prepared concentration) was pipetted on the channel area of the as-fabricated SWCNT chemiresistors and incubated overnight.

A total of 15 devices, three devices/PT, were used for testing the VOC responses.

2.4. Characterization of SWCNT and PT modification

SEM (Jeol, JSM-6340F) was utilized to observe the morphology of SWCNTs with an acceleration voltage of 1 kV and at a magnification 2000 \times . Fluorescence images of PT incorporated SWCNT were recorded via a DeltaVision microscope (Applied Precision, Inc., Washington, USA) at an excitation wavelength of 365 nm. Contact angle measurements were performed using Attention Theta instrument. 10 μ L DI water dropped on PT incorporated SWCNT and the contact angle was recorded using the instrument's software.

2.5. Gas sensing and electrical measurement

VOC solvents (ethanol, acetone, toluene, chloroform and isoprene) were obtained from Sigma–Aldrich and used without further purification. Ethylene canister balanced at 100 ppm using N₂ as carrier gas was procured from Leeden National Oxygen, Singapore. A custom made gas chamber (11.5 cm \times 7.5 cm \times 2.5 cm) with injection ports for nitrogen (N₂) and VOC was designed as shown in Fig. 1. N₂ was purged at 70 sccm in order to ensure an inert environment devoid of interference of atmospheric moisture. Upon attaining a steady baseline drain current (I_{d0}), the sensor response was evaluated for all the VOCs. 5 μ L droplet of each VOC (except ethylene) was introduced into the test chamber and allowed to mix with N₂. 70 sccm ethylene balanced at 100 ppm in N₂ was introduced for 100 s. VOC responses were then recorded at room temperature (25 °C) as either an increase or decrease in drain current (I_d), which reverted to the baseline current upon N₂ gas flow. Two replicates of responses for each VOC were obtained to ensure repeatability and reproducibility of the sensor responses.

The change in I_d with time was recorded before and after exposure to a VOC at a constant drain bias of 10 mV in a chemiresistor configuration. Normalized drain current (ΔI_d) plot, $(I_d - I_{d0})/I_{d0}$ with respect to time, was recorded for evaluating PT modified SWCNT responses to different VOCs, where I_{d0} and I_D are the steady-state drain current values of fabricated devices (bare and functionalized) before and after VOC exposure, respectively (Fig. 2).

2.6. Evaluation of sensor array performance by principal component analysis (PCA)

A statistical technique of principal component analysis (PCA) was utilized for VOC classification. Herein, a data matrix was constructed whose columns were the peak responses from 5 sensing elements. For each VOC, two replicates were recorded from three devices containing the same PT, thus, constituting a data set containing 180 sample points (5 PTs \times 6 VOCs \times 3 devices \times 2 replicates). PCA was performed utilizing the normalized sensor responses of 5 PTs with MATLAB R2012a software (The Math Works Co. MATLAB© version 7.14).

3. Results and discussion

3.1. Characterization of PT incorporated SWCNTs

The SEM image shown in Fig. 3a illustrates uniform distribution of horizontally aligned SWCNTs on quartz substrates upon CVD synthesis. Fluorescence microscope images of quartz substrate with SWCNT shows no emission (dark surface, Fig. 3b), whereas, PT incorporated SWCNT (PT5 was used for characterization) shows emission (colored spots and enhanced background) as observed from Fig. 3c, indicating that PT modifiers were successfully incorporated with SWCNT. PT modifiers stack on SWCNT and alter the

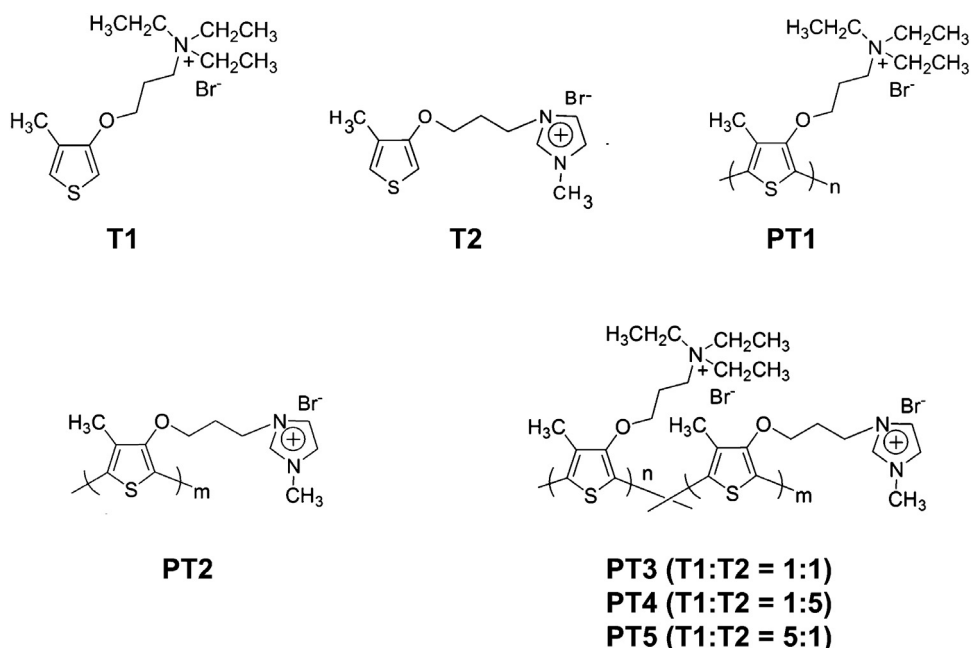


Fig. 1. Structures of monomers T1 and T2; polymers PT1 to PT5; PT3, PT4 and PT5 are with varying ratios of 1-methyl imidazole and triethylamine.

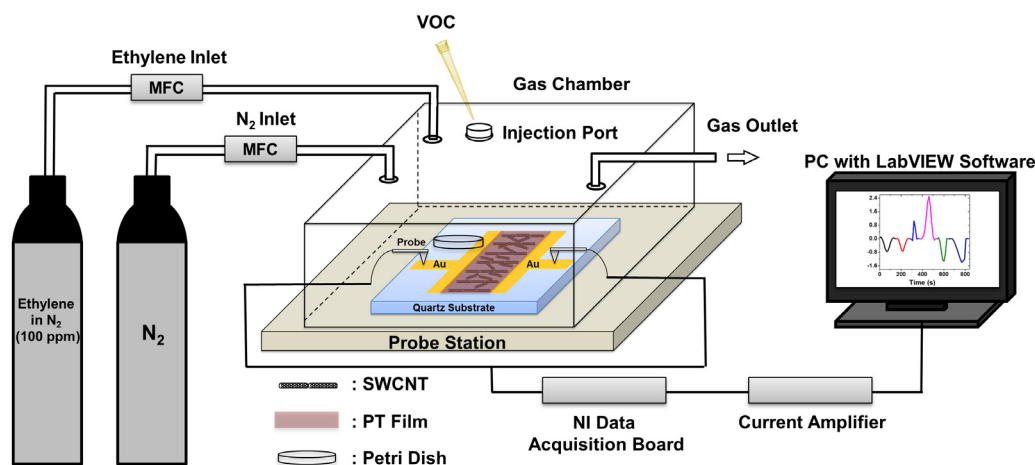


Fig. 2. Schematic of VOC assay using a SWCNT chemiresistor.

surface properties of SWCNTs due to their pendant groups that are either relatively hydrophobic or hydrophilic. As observed from Fig. 3d, modified SWCNT and unmodified SWCNTs exhibit contact angles ranging between 52° and 97° , respectively. PT1 with triethylamine pendant group on SWCNT yields a contact angle of 88° which is a relatively more hydrophobic surface than PT2 on SWCNT (52°) with 1-methyl imidazole pendant group, whereas other PT modifiers on SWCNT exhibit intermediate hydrophilicity. Therefore, tuning the ratios of pendant groups provide a possibility to control the hydrophobicity of PT-SWCNT surface, which subsequently would yield differential VOC responses.

3.2. Evaluation of PT incorporated SWCNT current responses upon ethanol and acetone exposure

It could be observed from sensing profile (Fig. 4a to f) and the corresponding cumulative mean responses shown by histogram plots (Fig. 4g to l) that varying sensor responses were obtained for SWCNT incorporated with different PT modifiers. As observed from Fig. 4a-c, upon ethanol exposure, the normalized current responses

ΔI_d (%) of unmodified SWCNT, PT1 and PT2 modified SWCNT were found to be -0.17 , -0.4 and -0.8% , respectively. Ethanol with a relative polarity of 0.65 (with respect to water) is expected to adsorb on SWCNT incorporated with hydrophilic PT modifiers compared to hydrophobic unmodified SWCNT. PT2 yields a larger response to ethanol ($\Delta I_d = -0.8\%$) compared to PT1 modified SWCNT indicating that the hydrophilic modification influences adsorption of hydrophilic VOCs. However, the alkyl chains of ethanol would favor interactions with a hydrophobic surface, thereby, requiring both hydrophobic and hydrophilic moieties on SWCNT for optimal capturing of ethanol. As observed from Fig. 3d, the hydrophilicity of PT2 is significantly altered with the addition of triethylamine groups (PT1) in the varying stoichiometric ratios, yielding surfaces with intermediate hydrophilicity. As a consequence, PT4 (with an intermediate contact angle of 60° with respect to PT1 (88°) and PT2 (52°)) exhibits approximately three-fold larger ethanol response ($\Delta I_d = -2.6\%$, Fig. 4e) than PT2 ($\Delta I_d = -0.8\%$) suggesting that tuning hydrophilicity of SWCNT could facilitate capturing of ethanol. Further increase in hydrophobicity, as in the case of PT3 or PT5 modified SWCNT yielded ethanol responses of -0.4% (Fig. 4d) and -0.6%

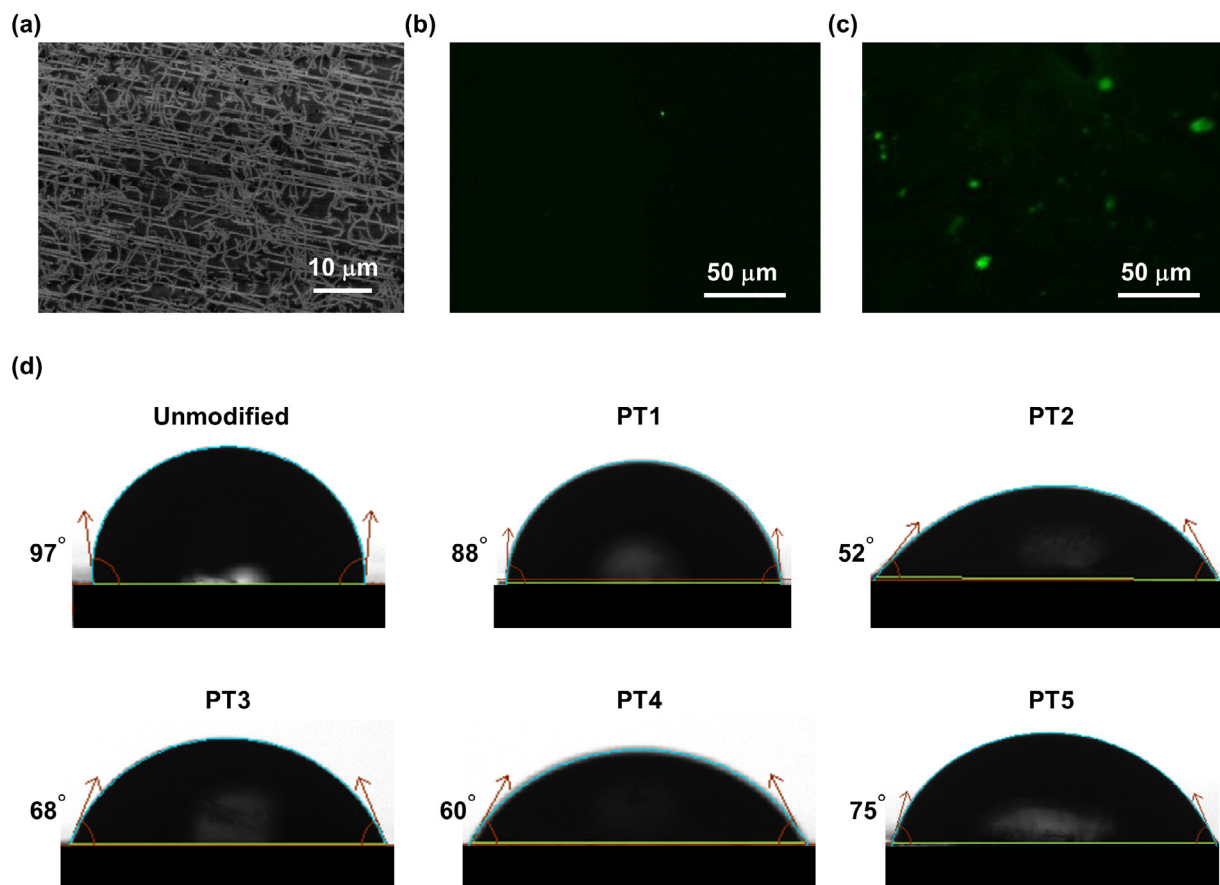


Fig. 3. (a) SEM images of SWCNTs synthesized on quartz substrates. Fluorescence images of (b) unmodified SWCNT and (c) PT5 modified SWCNT, (d) contact angle measurement of unmodified and PT (PT1–PT5) modified SWCNT.

(Fig. 4f), respectively, ascertaining that surfaces with intermediate hydrophilicity modulates the capture of ethanol. The relative polarity of acetone (0.35 with respect to water) would favor interactions with hydrophilic surface. The unmodified SWCNT exhibit minimum response to acetone ($\Delta I_d = -0.07\%$) due to their weak interactions with unmodified surface, thereby lowering the adsorption capacity. Similar to ethanol, acetone possesses a nonpolar moiety thereby requiring surfaces with intermediate hydrophilicity for maximized acetone response. As observed from Fig. 4, PT4 modified SWCNT surface shows an enhanced response, ΔI_d of -2% , which is approximately 3 to 4 fold, as compared with SWCNT incorporated with other PT modifiers, which is attributed to its intermediate hydrophilicity.

3.3. Evaluation of PT incorporated SWCNT current responses upon toluene exposure

In contrary to the aliphatic VOCs, aromatic VOCs would also conformally adsorb on SWCNT/PT via π - π stacking apart from pendants group's influence on hydrophobicity modulation. As observed from Fig. 4b, toluene in the vicinity of SWCNT with rich electron distribution appears to induce hole doping, thereby yielding positive I_d responses. The unmodified SWCNT and PT1 yield nearly identical response ($\Delta I_d = 0.1\%$) suggesting low selectivity of PT1 to aromatic VOC. Unlike PT1, PT2 modified SWCNT exhibits moderate toluene response ($\Delta I_d = 0.8\%$) suggesting preferential interaction between toluene and 1-methyl imidazole pendant group, which could be attributed to electron deficient planar surface of 1-methyl imidazole that induces π - π interaction with planar VOC such as toluene. The specific interaction of toluene with PT2 enhances the adsorp-

tion of toluene on PT2 surface thereby maximizing hole doping with respect to unmodified and PT1 modified SWCNT. The responses to toluene were modulated by controlling the ratios of 1-methyl imidazole groups, as observed for PT3, PT4 and PT5 modified SWCNT. PT4 with the highest ratio of 1-methyl imidazole, as compared to PT3 and PT5, yielded largest response, $\Delta I_d = 2\%$, ascertaining that 1-methyl imidazole favors toluene recognition. Although PT4 contains lower imidazole content than PT2, a larger toluene response ($\Delta I_d = 2\%$) was observed, which could be due to reduction of steric hindrances caused by densely packed imidazole groups and/or improved accessibility for toluene to the imidazole groups. Triethylamine modifiers would optimally distribute 1-methyl imidazole on SWCNT surface, thereby yielding a maximized toluene response.

3.4. Evaluation of PT incorporated SWCNT current responses upon chloroform exposure

The response of unmodified SWCNT to chloroform was recorded to be 0.4, which could be due to the induced dipole interactions causing hole doping of SWCNT. PT modifiers with imidazole (PT2) show a fivefold larger response ($\Delta I_d = 2.3\%$) than unmodified and triethylamine modified SWCNT (PT1). The 1-methyl imidazole group has relatively assessable positive centers with respect to triethylamine, which would facilitate chloroform adsorption. The higher chloroform response of PT2 modified SWCNT suggests that imidazole maximizes induced dipole interactions with SWCNT. Varying ratios of imidazole and triethylamine (PT3, PT4 and PT5) further illustrates that imidazole content significantly modulates SWCNT response to chloroform. PT3 and PT5 with the imidazole/triethylamine ratio of 1:1 and 1:5 yields chloroform

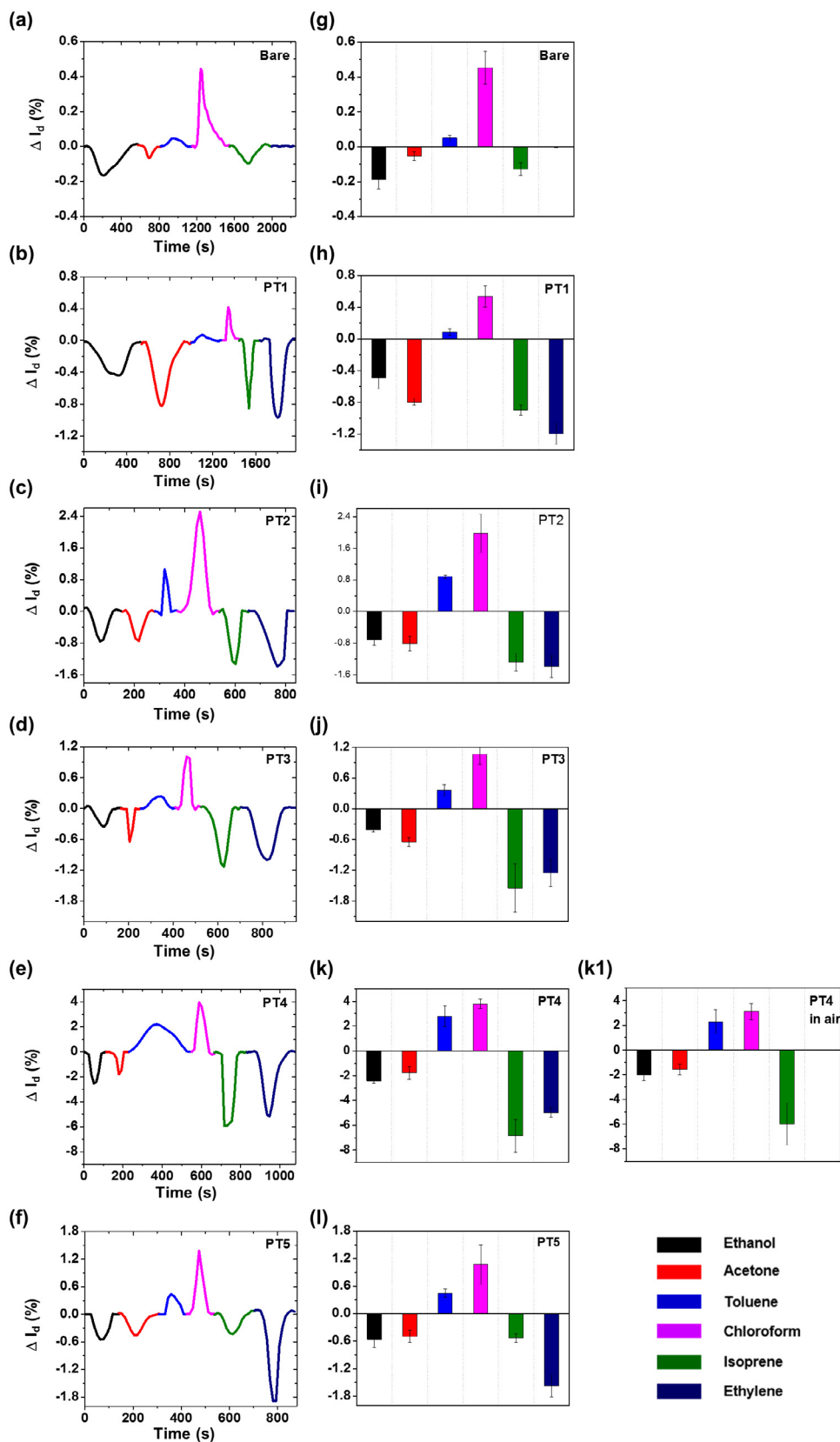


Fig. 4. Summary of the ΔI_d responses of (a) unmodified SWCNT and (b) PT1, (c) PT2, (d) PT3, (e) PT4, (f) PT5 modified SWCNT. The corresponding histogram plots showing the mean responses from (g) unmodified SWCNT and (h) PT1, (i) PT2, (j) PT3, (k) PT4, (l) PT5 modified SWCNT upon exposed to VOCs in N_2 environment at RH of $\sim 60\%$. (k1) illustrates the responses obtained for PT4 modified SWCNT in ambient air at RH of $\sim 80\%$. All recordings were conducted at $25^\circ C$ unless otherwise stated.

responses of 1% and 1.3% suggesting that imidazole facilitates chloroform adsorption. Similar to toluene responses, PT4 yielded the largest chloroform response, attributed to reduced steric hindrances and/or improved accessibility to the imidazole groups.

3.5. Evaluation of PT incorporated SWCNT current responses upon ethylene and isoprene exposure

Figure 4 shows that PT1 and PT2 exhibits similar responses to nonpolar VOCs such as isoprene and ethylene ($\Delta I_d = -0.8/0.9\%$ and $-1.3/1.4\%$, respectively). The unmodified SWCNT shows marginal changes upon ethylene exposure and insignificant response to isoprene. Although PT3 and PT4 yield larger responses for ethylene and isoprene, selective responses were not achieved. However, controlling ratio of triethylamine/imidazole (5:1, (PT5)) selective responses for structurally similar ethylene and isoprene were obtained. Almost threefold larger response of -1.2% was achieved for ethylene compared to isoprene ($\Delta I_d = -0.4\%$), which could be attributed to structural similarity between triethylamine and ethylene maximizing adsorption on SWCNT. Additionally, controlled distribution of imidazole group in PT5 balances the hydrophobicity to capture ethylene that is relatively hydrophilic than isoprene. PT1, for instance, shows comparable responses for isoprene ($\Delta I_d = -0.8\%$) and ethylene ($\Delta I_d = -1.3\%$), indicating surface hydrophobicity modulates isoprene adsorption.

As observed from Fig. 4, the magnitude of sensor responses of PT modified SWCNT are significantly higher than that of unmodified SWCNT. Desorption of VOCs achieved at room temperature upon purging with N_2 indicates that VOCs interacts weakly (physisorption) with PT modified SWCNT. Of all modifiers evaluated, PT4 with an intermediate ratio of pendant groups yielded VOC responses of approximately an order of magnitude higher than that of unmodified SWCNT. Figure 4k1 illustrates that PT4 modified SWCNT yields comparable responses in ambient air (at $\sim RH$ 80%) as that of responses in N_2 (at $RH \sim 60\%$). Figure 4k1 further confirms that PT4 modified SWCNT exhibits negligible interferes to humidity variations, illustrating the potential for practical assaying applications. However, in-depth mechanistic studies are required for ascertaining the influence of VOC on PT modified SWCNT, Fig. 4 illustrates that PT modified SWCNTs respond with unique sensing profiles toward different VOCs, suggesting that a collective analysis of PT responses in an array configuration would enable VOC classification.

3.6. Classification of VOCs in a Sensor array by PCA analysis

Responses from SWCNT incorporated with 5 PTs were utilized for PCA analysis and for VOC classification. A statistical multivariate analysis was adopted for effective response pattern recognition and comparison. PCA coordinates (PC scores) recognizable within the lowest dimension represented by the principal components (PCs) from the data sets were generated and plotted (Fig. 5). Within the 2D plot, six discrete clusters corresponding to all VOCs tested were clearly observed with no significant variance for replicates, illustrating good reproducibility. PCA analysis illustrated good correlation with experimental observations, for instance, the significantly discrete clusters for ethylene and isoprene that correspond to a threefold larger response for ethylene compared to that of isoprene for PT5 immobilized SWCNT (Fig. 4f). As observed from Fig. 5, overlapping acetone and ethanol clusters illustrated a lower degree of classification and in agreement with almost identical responses for PT1–PT5 immobilized SWCNT (Fig. 4a to f). However, the first and second components (PC1 and PC2) generated accounted for 93.94% and 4.24% of the data variance, respectively, suggesting high

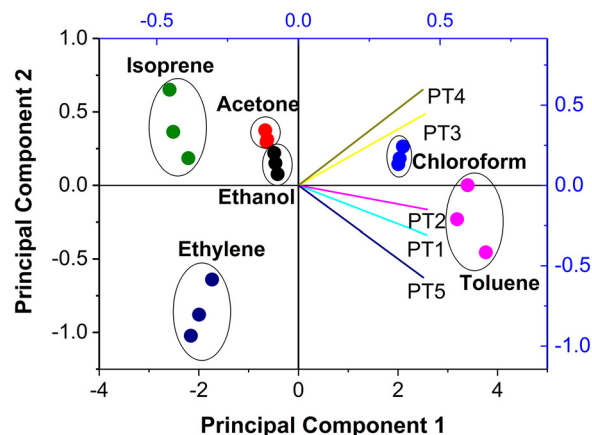


Fig. 5. PCA score plot of drain current changes obtained from 5 PT modified SWCNT upon exposure to 6 VOC (5 PTs \times 6 VOCs \times 3 devices \times 2 replicates).

VOC discriminating ability of the sensor array based on responses from PT with varying pendant groups.

4. Conclusions

Horizontally aligned SWCNTs were grown and fabricated into chemiresistors. SWCNT sensors incorporated with different PTs yielded distinct and reproducible sensor responses upon exposure to different VOCs. Experimental results indicated that π - π stacking of PT backbone on SWCNT surface and the pendant groups interaction with VOC influences SWCNT responses. Consolidated VOC responses were analyzed using PCA approach, which highlighted the VOC classification ability of SWCNT incorporated with PT containing varying pendant groups. Furthermore, incorporating responses from additional rationally designed PT modifiers with the PCA approach would facilitate assaying of a wide range of VOCs.

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